

**IN THE CLAIMS:**

Claims 1-2 (Previously Canceled)

3. (Previously Withdrawn) A method of producing a shaped sheet provided with a releasable resin layer having a transfer pattern formed of an irregular shape on one side of a substrate sheet to form a resin coating having an irregular shape by casting from a reactive or thermoplastic resin solution or thermally molten composition, the method comprising forming a releasing sheet in which the releasable resin layer of the substrate sheet has a fine irregular surface with an arithmetic average roughness Ra of 2.0 to 0.3  $\mu\text{m}$  and then performing embossing processing so as to form an irregular shape on the releasable resin layer such that a flat portion of the transfer pattern is formed of a fine irregular surface having an arithmetic average roughness Ra of 30.0 to 1.5  $\mu\text{m}$ .

4. (Previously Amended) A shaped sheet for forming a resin coating having a convex-concave pattern, the shaped sheet comprising a substrate sheet and a releasable resin layer formed on one side of the substrate sheet, wherein said releasable resin layer has a convex-concave transfer pattern corresponding to the shape to be formed by casting from a solution of a reactive or thermoplastic resin or a thermally molten composition and a top portion and a bottom portion of the convex-concave pattern are flat in a cross sectional shape thereof with a fine irregular surface having an arithmetic average roughness Ra of 1.5 to 30.0  $\mu\text{m}$ .

5. (Previously presented) A shaped sheet according to claim 4, wherein the maximum height Ry of the convex-concave transfer pattern of the releasable resin layer being 10.0 to 100.0  $\mu\text{m}$ .